



COP24 - Katowice
Applying Operational Experience on CCS
- Poland and Industrial Sources -

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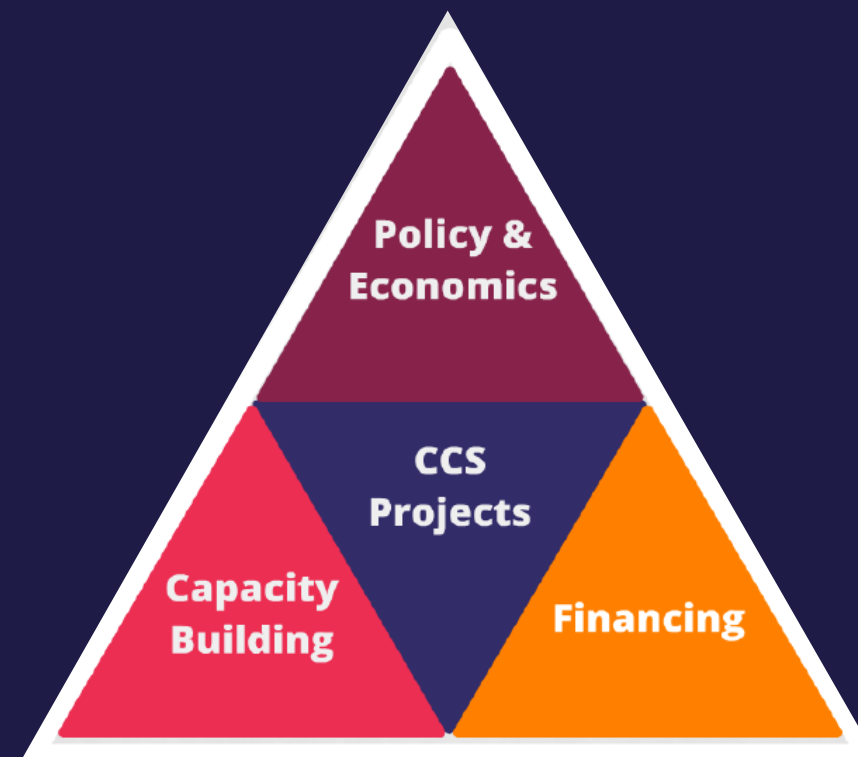
About the International CCS Knowledge Centre

The International CCS Knowledge Centre is a non-profit organization created and sponsored by BHP and SaskPower.

MISSION:

Accelerate the understanding and use of CCS as a means of managing GHG emissions.

Sharing lessons learned from hands-on operations ensures for experienced-based decision making.



BOUNDARY DAM

LEARNING STARTS HERE:
WORLD'S 1ST INTEGRATED LARGE-SCALE POST-COMBUSTION CCS FACILITY

The infographic features a large vertical arrow pointing downwards, colored with a gradient from dark purple at the top to red-orange at the bottom. The word "CLEANER" is written vertically along the left side of the arrow. To the right of the arrow, seven horizontal bars represent different power generation technologies, each with its corresponding CO₂ emission range in t/GWh. A dashed purple line serves as a reference point between the second and third items.

Technology	CO ₂ Emissions (t/GWh)
Lignite Coal Plant	1100
Current Natural Gas Plant	550-500
Federal Regulations on Coal Plant	420
New Natural Gas Plant	375-400
Wind (with peakers)	300-325
CCS on Boundary Dam 3*	120-140

*Name plate capacity

SECOND GENERATION DESIGN



3D Model of CCS on Shand Power Station

- Designed to capture 2Mt
- 67% capital cost reduction (per tonne CO₂)
- Cost of capture at USD\$45/t CO₂
- Can capture up to 97% while integrating with renewables
- Fly ash sales can further reduce CO₂ – net-negative emissions
- No new water

Application to Poland

Coal-fired power provides 80% of Poland's electricity

Over 100,000 Polish jobs are related to coal

But coal-fired power plants are aging:

- 60% of the system is more than 15 years old
- 40% is more than 20 years old

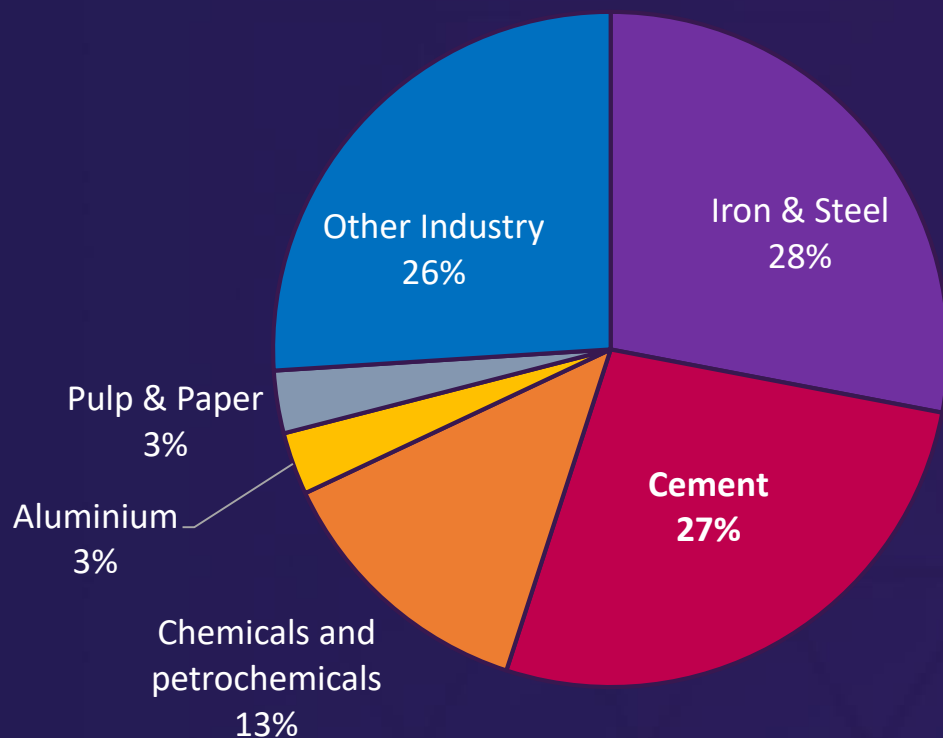
Storage studies have been conducted and show Poland has vast storage capacity (deep saline formations and some offshore)



Coal-fired power plant in Katowice

Application to Industrial Emissions

Direct industrial CO₂ emissions (2014)



Industrial CO₂ emissions represent 24% of global CO₂ emissions at 8.3 Gt CO₂ (2014)

- Similar flue gas characteristics enable application to industrial emission sources
- Size and layout / integration are key considerations

Costs can be saved with:

- CO₂ infrastructure hubs
- cost recovery with EOR
- modularization and
- byproduct sales decisions

Driving Future Opportunities

CCS technology is proven; so de-risked deployment can occur

Reliable and affordable energy with reduced emissions are imperative for energy security.

Driving Future Opportunities:

- Cooperative approaches
- Reduce Administrative Burden
- Incentives & Financing

Operational insight
drove greater:
cost reductions,
complexity reductions,
emissions reductions.

Thank You



For more information
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