

Integrated Energy Efficiency Activities at Beer/Beverage Factories Using Specific Energy Consumption Methods in South Africa

Climate Experts, Ltd.
Naoki Matsuo

n_matsuo@climate-experts.info



Ai-Ai Energy Associates

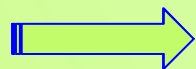


Limits of CDM: How to resolve them?

- ▶ Projects with emission reductions < 10,000 tCO₂e/yr are infeasible
 - ▶ Administrative costs are high (Order of US\$ 100,000)
- ▶ Limited number of projects in LDCs
 - ▶ Especially, private sector projects are rare
- ▶ Projects for rural development are limited in numbers
- ▶ SD-components cannot be fostered
- ▶ CDM-specific expertise is needed
 - ▶ Difficulties in demonstration of additionality
 - ▶ Barrier analysis is difficult to demonstrate; Local reality is not reflected
 - ▶ Energy efficiency projects are limited in numbers
 - ▶ Difficulties in pursuing monitoring completely
- ▶ Time-consuming
- ▶ CER revenue is a minor component (than other revenues) and delivered later
- ▶ Limited investment and technology transfer from industrialized countries
 - ▶ Annex I country's participant is a mere 'buyer' of CERs

CDM is driven by market for GHG emission reductions

Rules are very strict, thus **many opportunities are lost...**



How to reflect 'local reality' in the rules?

New Type of MRV—Procedural aspects

- ▶ Requirements: How the scheme ensures “reliability” of ER as well as reflects “local reality”

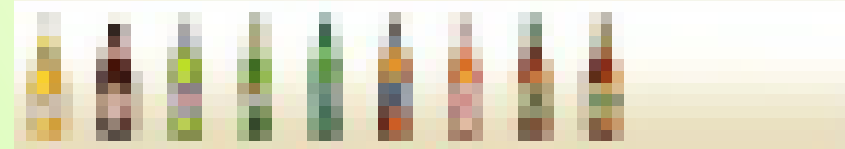
Strong centralized governance system with top-down methodologies
→ Bottom-up methodology setting and review process(es)

- ▶ Based on bilateral agreement by the governments concerned
- ▶ No centralized approval process for methodologies which shall cover all developing countries

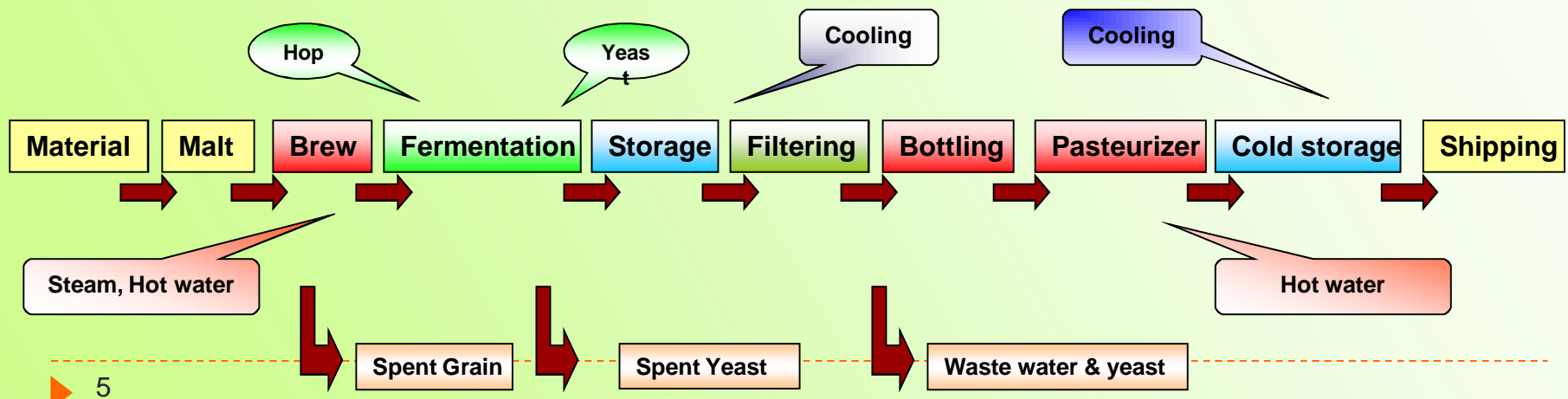
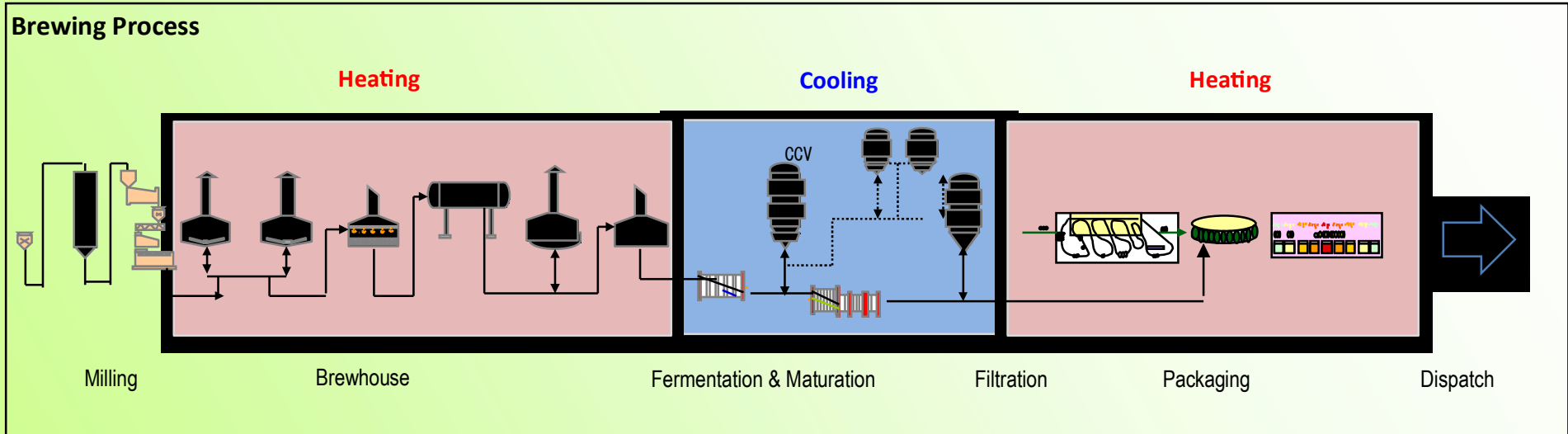
- ▶ “Expert judgment” as the process for *ex ante* assessment
 - ▶ Not validation by the DOE (*i.e.*, non-expert in the sector/technology)
 - ▶ The rule specifies the competence of the expert(s) (or organization) below, and template for the assessment:
 - A third party; expert in the sector/technology; familiarity with local situation
 - ▶ Assessment for appropriateness: additionality, emission reduction formula, monitoring plan
 - Especially, existing of barrier to prevent the activity (for additionality)

Beer Brewery Integrated Energy Efficiency Project

- ▶ Feasibility study of a beer factory of SAB Miller in Durban (Prospecton)
 - ▶ Energy analysis simulator for analyzing/auditing energy use
 - ▶ Integrated energy saving solution is provided
- ▶ Proven technologies in Japan
 - ▶ Kirin, Asahi, Sapporo, (Asia)
- ▶ Currently rather good energy intensity, but... *at least 30–40% fuel saving achievable (power: 15%)*
 - ▶ to be one of the most efficient brewery in the world
- ▶ Possibly expand to other SAB Miller factories also in whole over the world

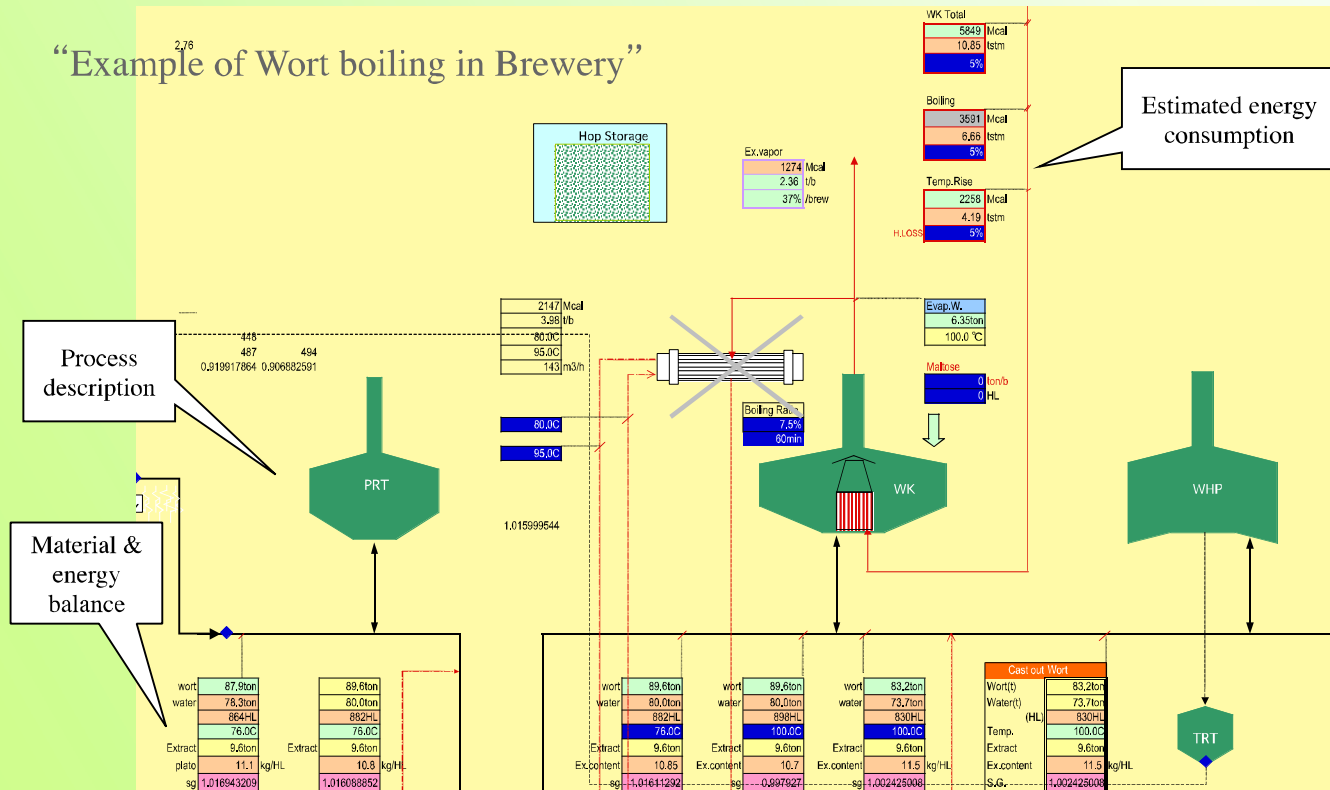


Beer Factory: Energy intensive food industry



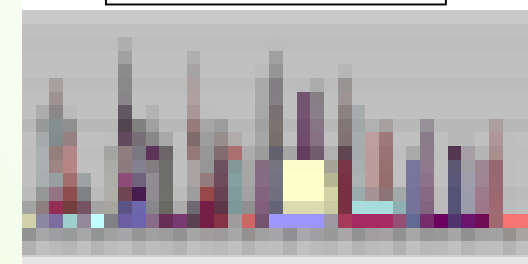
Energy Analysis Simulator for auditing/design

“Example of Wort boiling in Brewery”

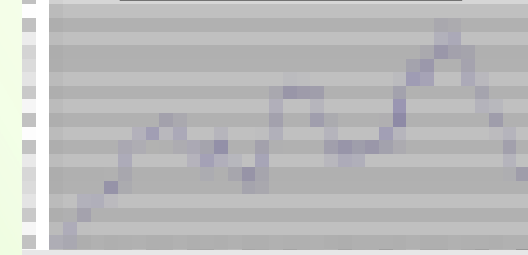


Estimated energy consumption

Steam consumption



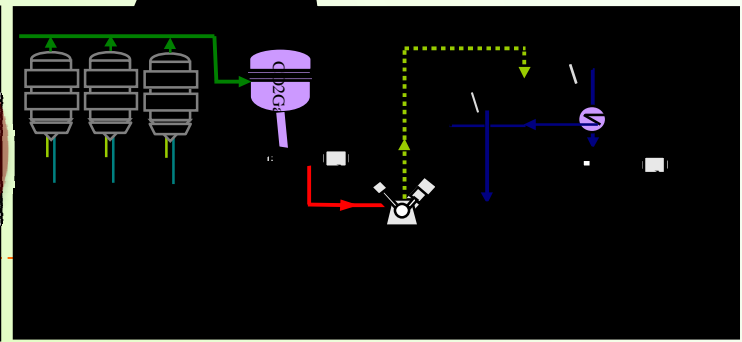
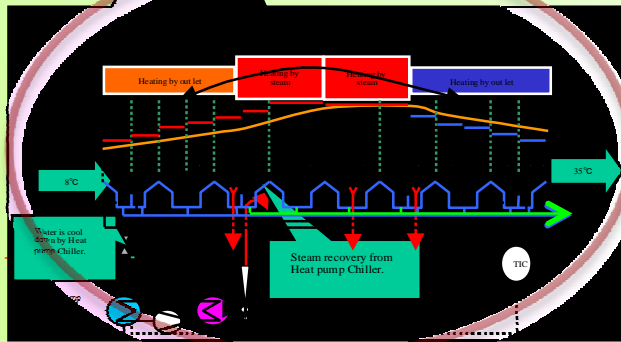
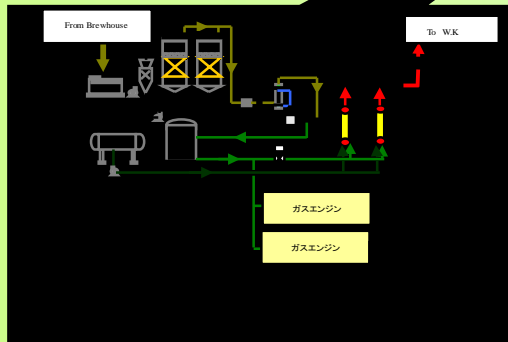
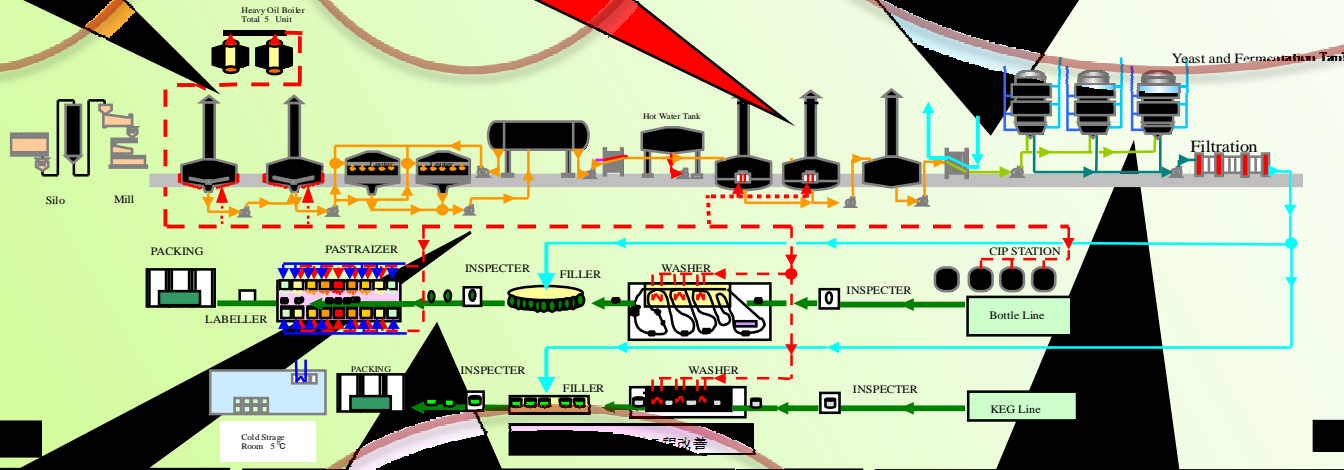
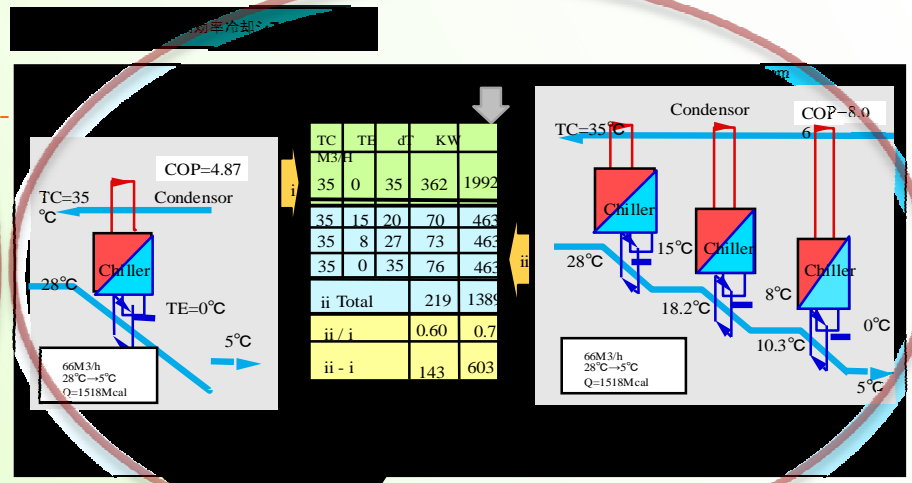
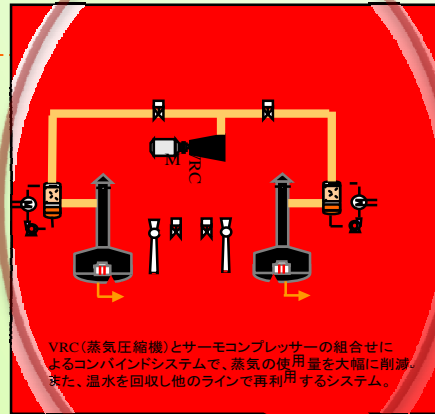
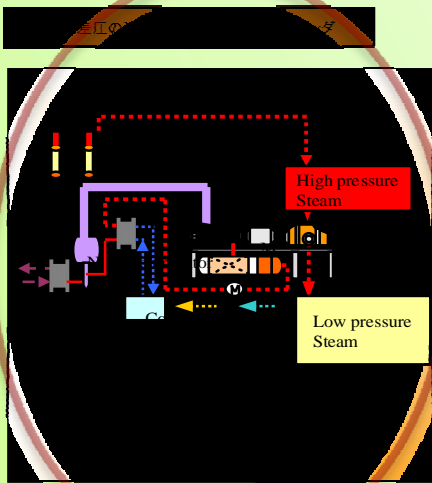
Total Cooling Load



CO₂ Emissions



Several Technological Options to be Integrated



Methodological Aspects

▶ Emission reductions Specific energy consumption

$$= \Sigma (\text{improvement of } \overset{\parallel}{\text{energy intensity}} \text{ of beer production})_y \cdot (\text{beer production})_y \cdot (\text{CO}_2 \text{ emission factor of energy})$$

- ▶ Σ : summation over energies = fuel & electricity
- ▶ Improvements by daily operation (Kaizen) can be counted.

▶ Q: If total beer production increases, CO₂ emissions may increase. Even so, can “emission reduction” be achieved?

▶ A: Yes. Emission reductions \neq Difference from the past.

- ▶ $BE = (\text{baseline intensity}) \cdot (\text{beer production}) \cdot (\text{CO}_2 \text{ emission factor})$

- ▶ $PE = (\text{project intensity}) \cdot (\text{beer production}) \cdot (\text{CO}_2 \text{ emission factor})$

Reasonable assumption: Beer production is NOT affected by the project

We sometimes find un-theoretical (emotional) treatments in CDM

MRV for Kaizen Improvements and Co-benefits

▶ Project

- ▶ Introduction of integrated energy recovery and utilization technologies for various processes as well as “**energy management system**” with PDCA

▶ Benefits

- ▶ Better quality beer production (by energy management)
- ▶ Minimize yield loss in packaging process (ditto)
- ▶ Energy cost saving
- ▶ Water cost saving
- ▶ (No need for organic waste water treatment)
- ▶ (Carbon credits)

▶ Monitoring

- ▶ Hourly energy management

How to incentivize
staffs...

Japan has
introduced
institutional
arrangements by
law for factory's
energy management